

# ASSEMBLY INSTRUCTIONS FOR SL400LC

December 2015

The SL400LC is a framed upright glass cabinet with a hinged door, adjustable shelves and lights, and a lockable storage cupboard.

The box contains all the parts necessary for its assembly including tools.

## ASSEMBLY

Assembly of the SL400LC is essentially a matter of sliding the pre-assembled panels together, using the frame as the tracks.

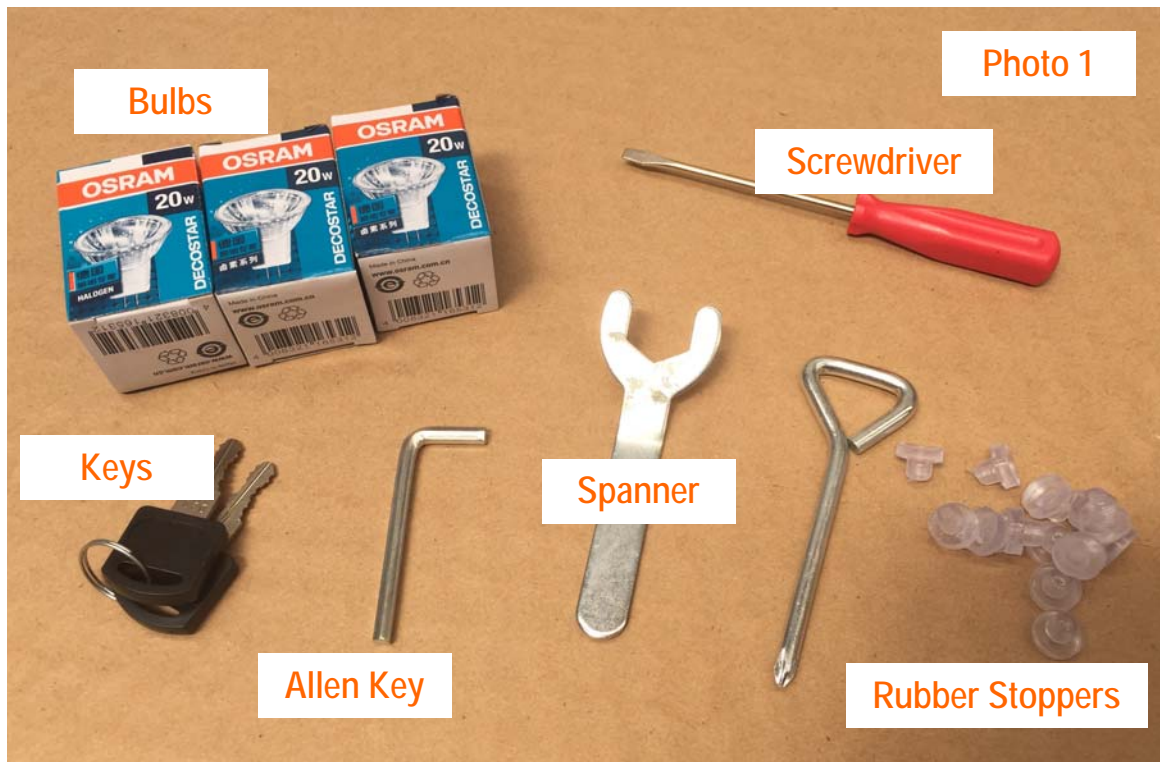
For the most part, the cabinet should be assembled lying down, rather than upright.

One person can assemble the cabinet, but it can be helpful to have a second person for various tasks.

It is easier to clean the glass before the cabinet is assembled.

Design improvements mean that your cabinet may differ in certain respects from what is described in these instructions.

The parts included in the box are shown in the photo below:



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1. After unpacking the boxes, you will notice that there are four framed panels of glass. These are the four sides of the cabinet. These four sides are a. the back, b) the two sides, and c) the front (with the doors). The frame along the sides of each side of each of these panels act as tracks, allowing the panels to be slid into each other.
2. Place the back on the ground, as shown in Photo 2. The back is the panel with the power cord attached.



3. Slide the two side panels into the back panel, using the frame as the tracks. This should be done from the top end of the back panel i.e. slide the side panel into the end of the back panel without the power cord. You may need two people to do this, one to hold the panel and the other person to slot the tracks together.



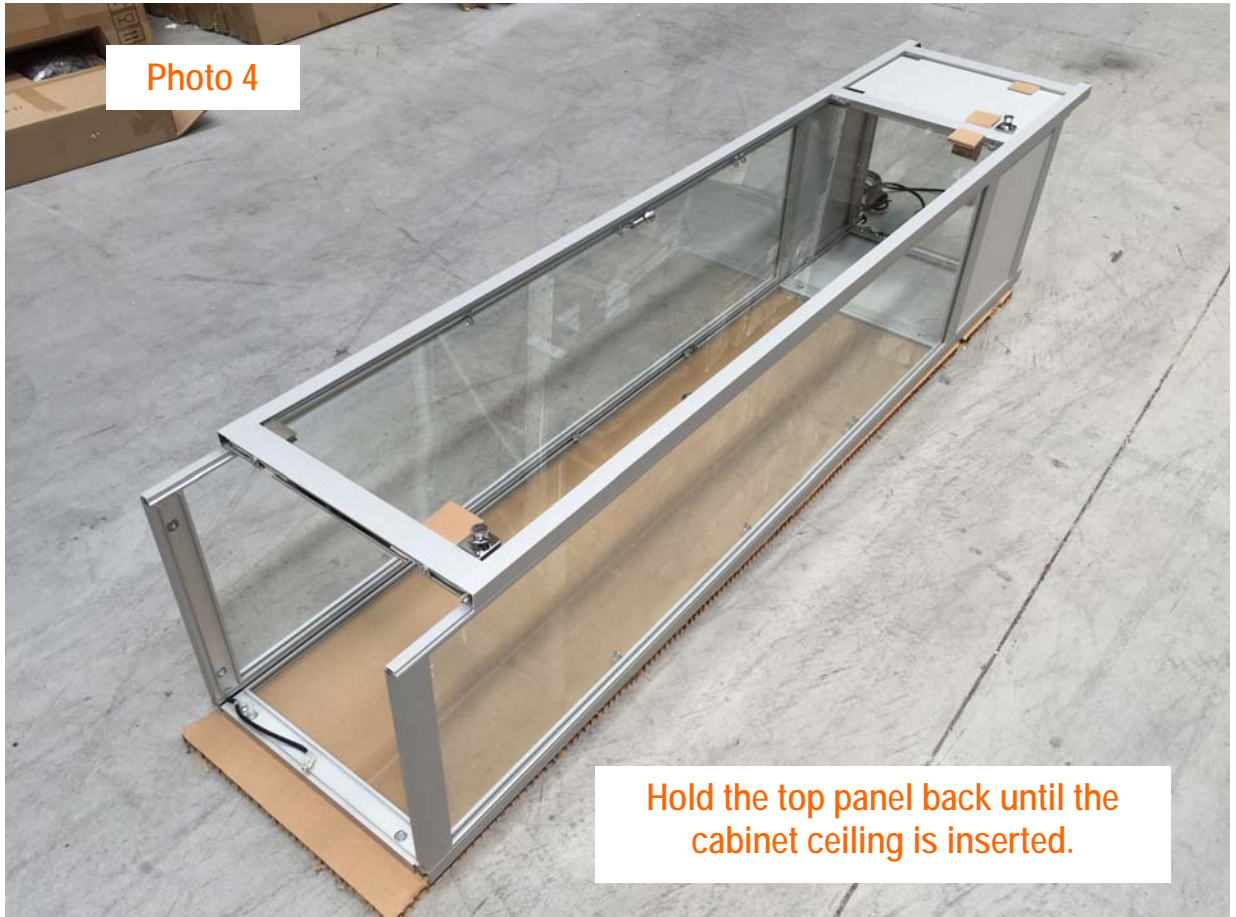
4. Once both side panels are in place, tighten the black grub screws at the bottom end, which lock the panels together so they don't continue to slide. Use the allen key to do this. See Photo 3.



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5. At this point, you will have a three sided structure. The fourth side is the front of the cabinet i.e. the panel with the doors. Slide this panel onto the two sides in a similar fashion. This time however, you will need to side it from the bottom end, rather than the top. Instead of sliding it all the way to the top however, leave it a little way back from the top as shown in Photo 4. This is to allow the top to be inserted in place. Having a second person for this task can be very helpful.



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6. In the smaller box, there are four wooden panels. Place the panel with all the wiring into the slot created at the top of the cabinet, as shown in Photo 5.

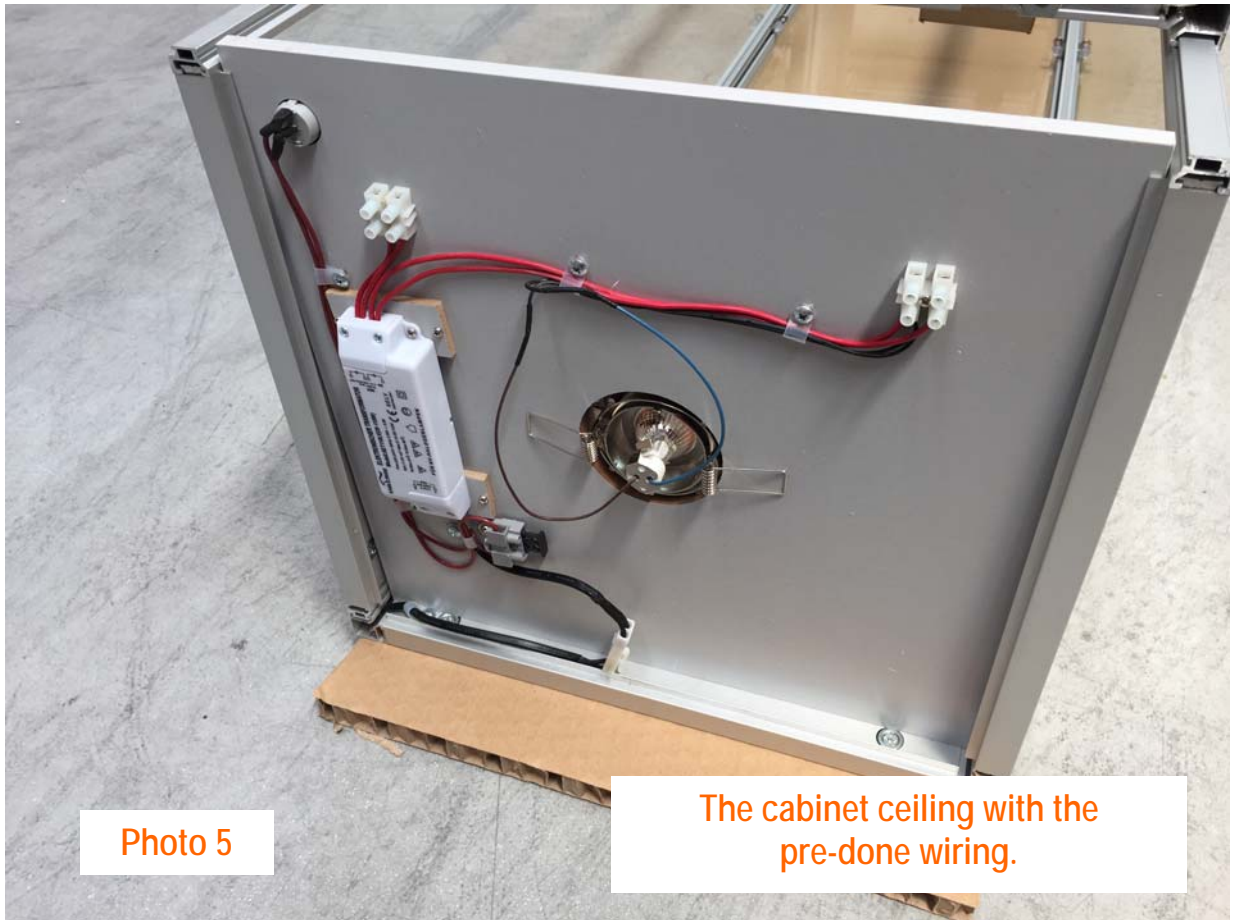


Photo 5

The cabinet ceiling with the pre-done wiring.

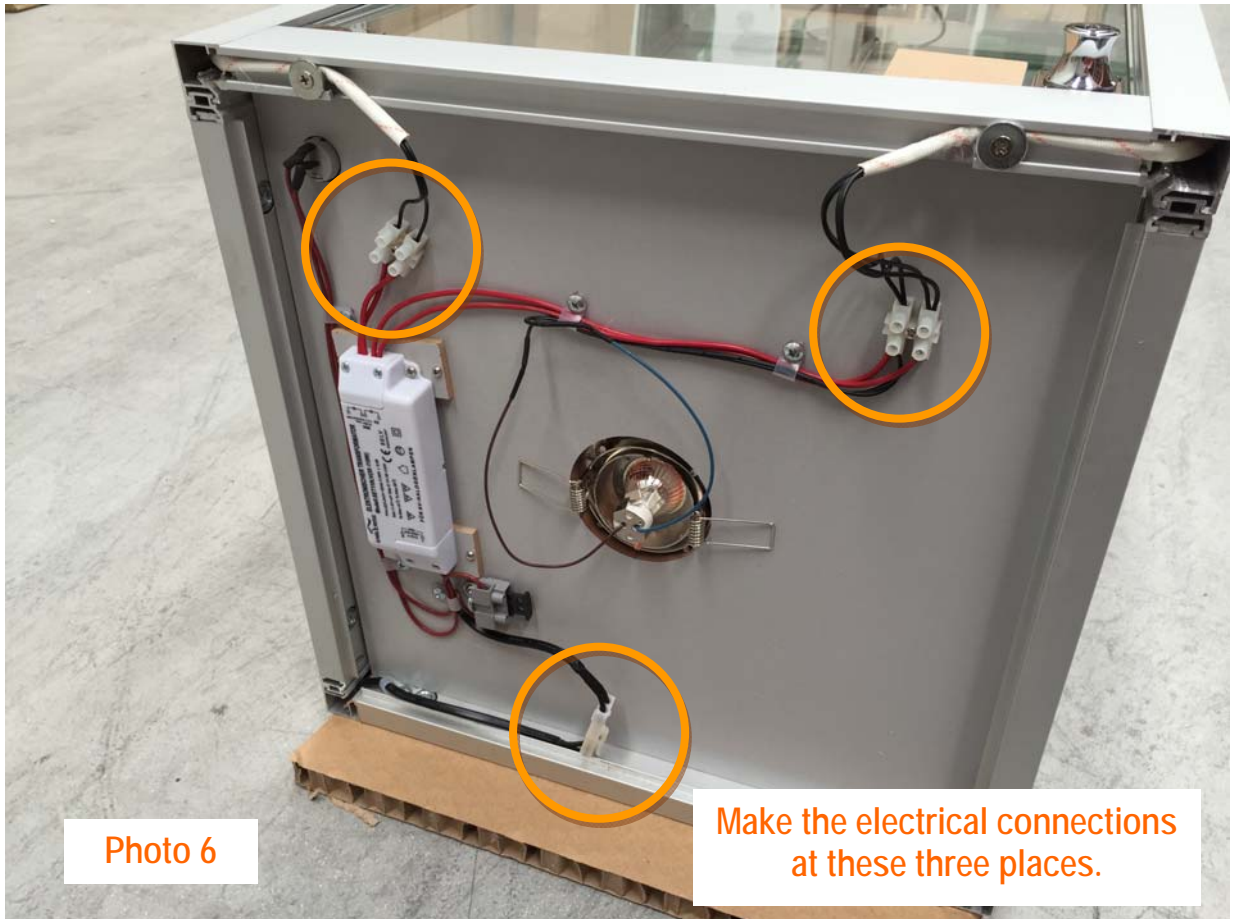
7. The panel with the doors can now be slide all the way to the top, and locked in place in a similar fashion with the grub screws.



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8. The wires that carry electricity to the lights run up inside the aluminium frame to the wooden panel you have just inserted. Although all the wiring is pre-done, there are connections that need to be made to complete the circuit. These connections are easy however. One connection involves a plug that can be simply clipped together, and the other two require inserting wires into connector blocks. See Photo 6 to help you.



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9. At this point, your cabinet should look like the one in Photo 7.



10. Stand the cabinet upright, and insert the floor of the cupboard and the floor of the glass case with the wooden panels supplied. These are shown in Photos 8 and 9.



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11. There are small metal brackets already placed in the metal frame that will hold these wooden panels in place. Unloosening them with the screw driver will allow them to slide up and down the frame. Slide them down to meet the wooden floor and tighten them there. Photo 10 shows these metal brackets. There are two in this photo. The bottom one faces downwards, and this is the one that will be slide down to hold the floor in place. The top one is already in place to hold the shelves.



12. The brackets that hold the shelves need the rubber stoppers inserted into them. There are three glass shelves, so you will need to place 12 rubber stoppers in total (4 for each shelf). These shelf supports are already in place, so do not move them unless you want to place the shelf at an alternative height.



13. The finished cabinet will look like that in Photo 11.



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