

# ASSEMBLY INSTRUCTIONS FOR DL600

June 2013

The DL600 is a small format frameless glass counter top cabinet with lockable hinged double doors, unadjustable shelves, glass top and no lights.

The box contains all the parts necessary for its assembly including tools and a parts diagram.

Due to design improvements these assembly instructions may differ in certain respects from the cabinet you have received.

## ASSEMBLY

Assembly of the DL500 is by way of poles, brackets, screws (nuts) and bolts.

The cabinet should be assembled upright rather than lying down.

One person can assemble the cabinet, but it can be helpful to have a second person for various tasks.

It is easier to clean the glass before the cabinet is assembled.

It is intended that the screw heads be placed on the outside of the cabinet, and that that nuts go on the inside.

Occasionally, the parts diagram may differ from the contents of the box. Design improvements mean that your cabinet may differ in certain respects from what is described in these instructions.

1. After unpacking the box(es), place the base board on the ground.
2. There will be four holes in the wooden base, each with a white plastic plug in them, ready to receive screws. Prepare for the glass sides being installed by screwing four brackets onto the base, by using four screws and these four holes. See Photo 1.



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3. Place the glass back (the largest of the glass panels) in the groove on the far side of the base. There is a right and wrong side up. You can tell which end goes in the base by the holes on this side being slightly further from the edge than the holes on the other side. This extra distance is to accommodate the groove in the base the panel sits in.
4. Place one of the side panels into its slot on the base board, making sure that the holes align with the brackets. Again, there is a right and wrong side up. If the panel is upside down, the holes won't quite align with the bracket holes. Fasten the two panels together through the holes using a three-way bracket at the top (see Photo 2). Repeat this process with the second side panel.



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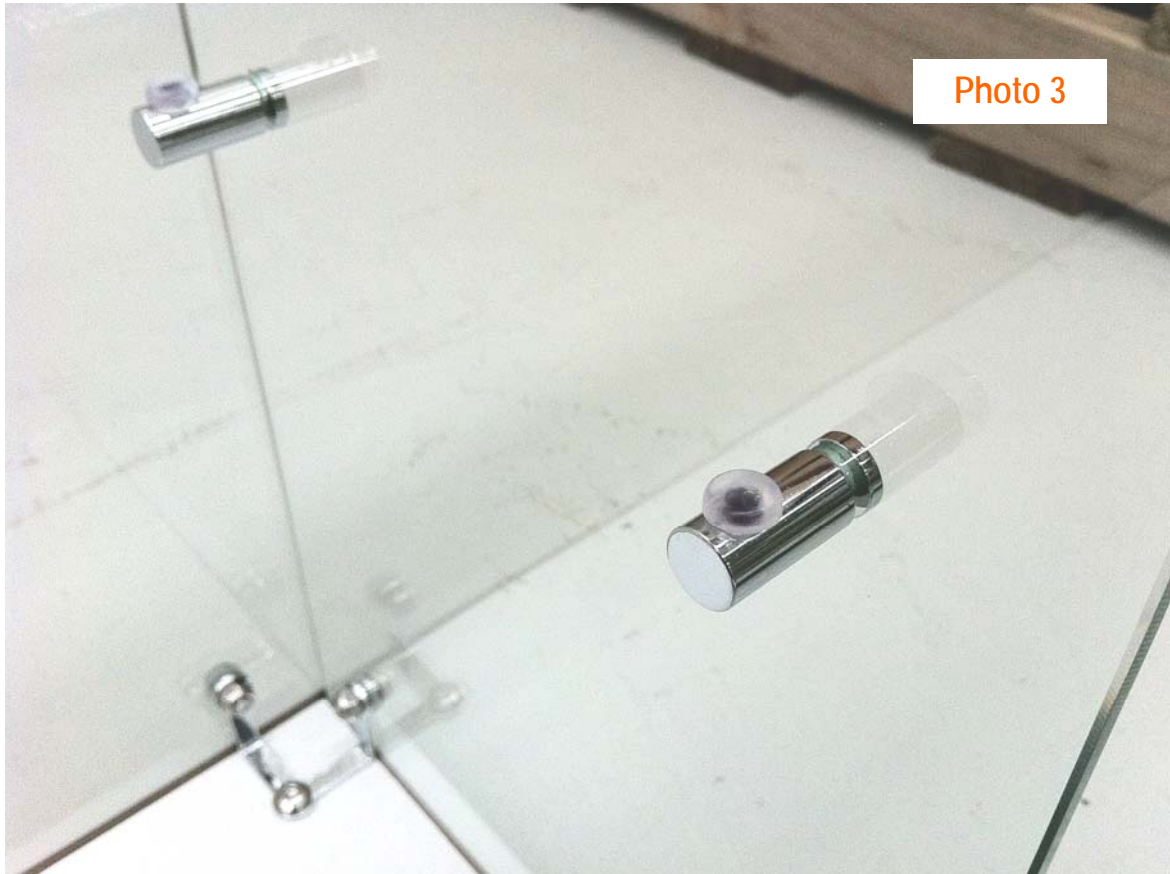


5. Screw the shelf supports into the side glass. This can be done by hand, so make them finger tight. Ensure the rubber stoppers in these shelf supports are facing upwards, so the shelf can rest on them (see Photo 3). Place the shelf on the supports.



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6. The top can now be fixed in place. Align the holes in the top with the holes of the brackets. Although the top panel could go either way around, there is a right and a wrong way - place it so that the overhang over the sides and the back is roughly even all the way around. If it is noticeably smaller at the back than the sides, then try it around the other way. Your cabinet should now look like Photo 4.

NOTE: the brackets at the top front are slightly different. They are hinge-brackets incorporating the swinging hinge of the door, and it is much easier to fit these directly to the door itself first rather than screwing them into place on the cabinet and then trying to fit them door onto them.



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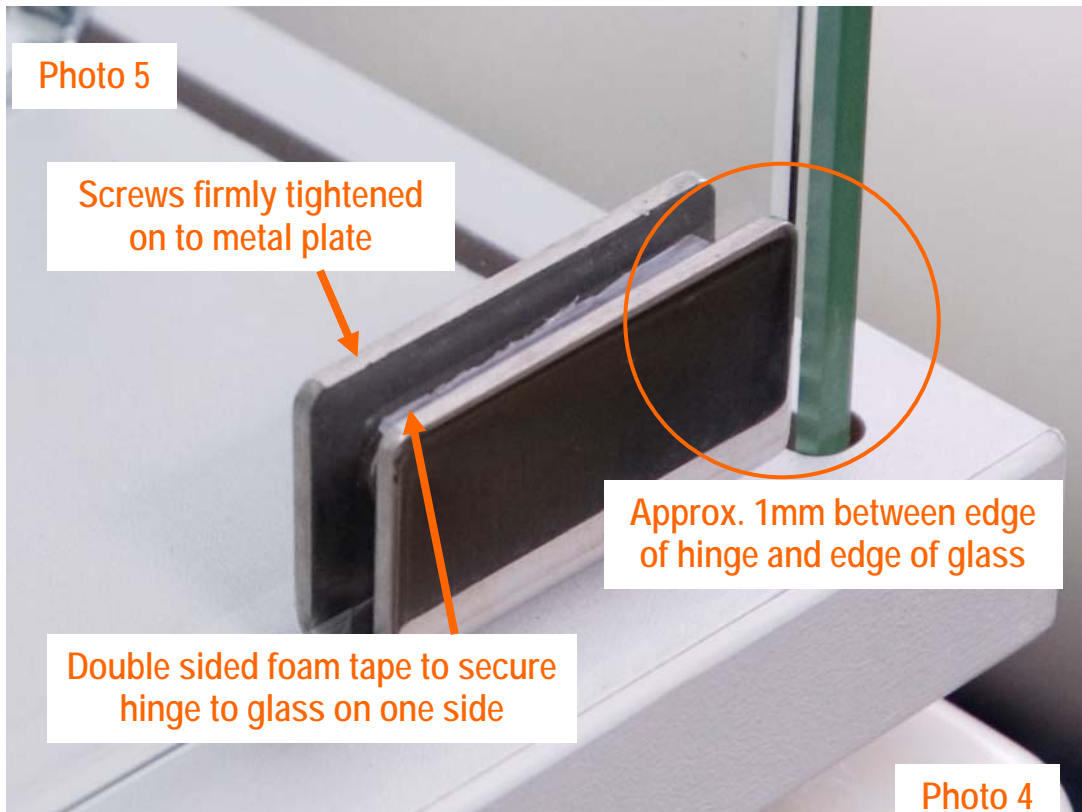


7. Screw all the nuts and bolts (except for the hinge-brackets of the doors) tight.
8. Fit the doors. The hinges at the top are combined with the bracket, but they operate on the same principle as the simpler hinge that goes at the bottom of each door. The hinges have two screws on one side, and double sided adhesive foam on the other. The screws are designed to face the back of the cabinet once the door is in place, so they must be fitted in pairs to achieve this effect. It is not recommended to have the screws facing outwards, where they can be seen. Remove the white (or yellow) waxed paper from the adhesive foam which is already in place on the inside of the hinge. Place the hinge on a corner of the door, and allow the adhesive foam to hold it in place. The door and hinges are designed to have approximately 1mm margin between the edge of the hinge and the edge of the door. See Photo 5. Place one of the supplied pieces of flat metal between the screws on the other side of the hinge and the glass i.e. **DO NOT SCREW DIRECTLY ONTO THE GLASS OR YOU RISK BREAKING IT**. In no circumstances should the screws make contact with the glass. Tighten the screws in tandem until they hold the hinge in place - the screws should be tightened reasonably firmly.

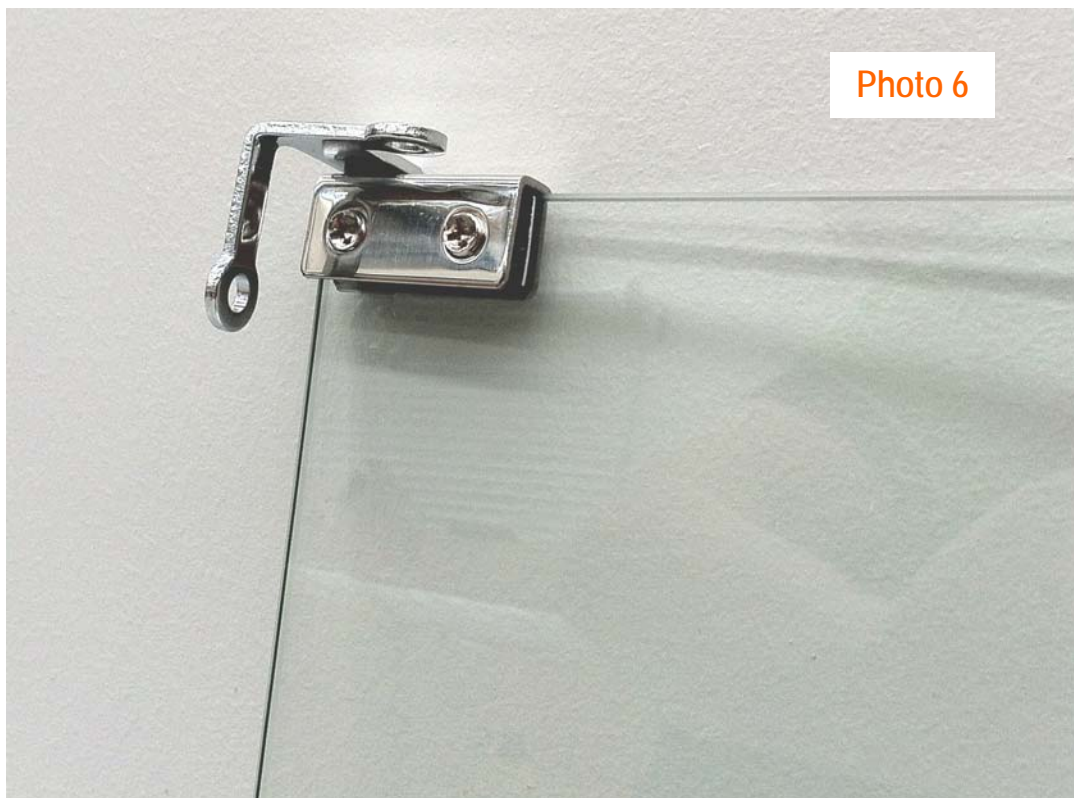


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9. If you haven't already done so, repeat this process for the top hinge, ensuring the hinges are placed as pairs with the screws facing the same way. See Photo 6.



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10. Place the door with the hinges attached in the relevant hole in the base, and screw the top bracket into the appropriate holes in the side and top glass panels of the cabinet. See Photos 7 and 8.



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11. Repeat for the second door.
12. Place the lock in the appropriate position on the door, and tighten with a screwdriver.
13. If it is not pre-fitted, screw the door stopper into the pre-drilled hole in the base.



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